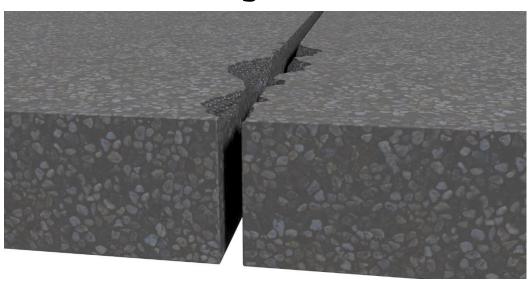


FLEXIBLE JOINT SYSTEM FOR BRIDGE AND PARKING DECKS.

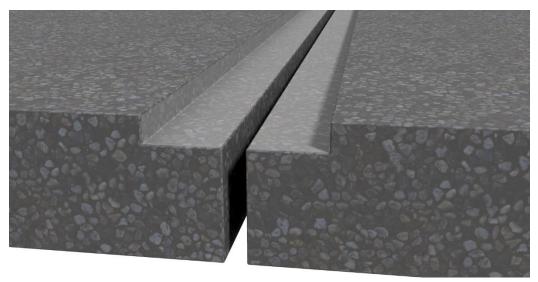
Damaged Joint



Layout and mark joint blockout: 4" minimum to either side of the joint or 6" if joint opening or movement is greater than 1".

*Contact PSI if joint movement is greater than 1.5"

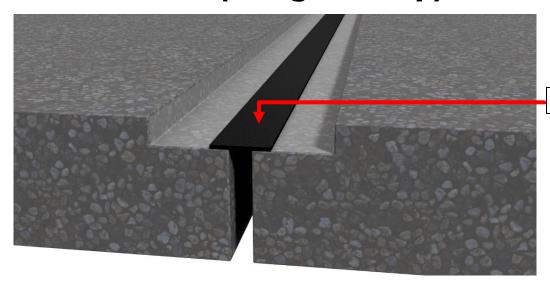
<u>STEP 1</u>



Saw cut concrete deck to prescribed width and depth. Remove concrete from blockout area. Prepare concrete subgrade by mechanical means to create a clean sound surface and apply TuffSeal Primer if required.



STEP 2a (Using TuffStrip)

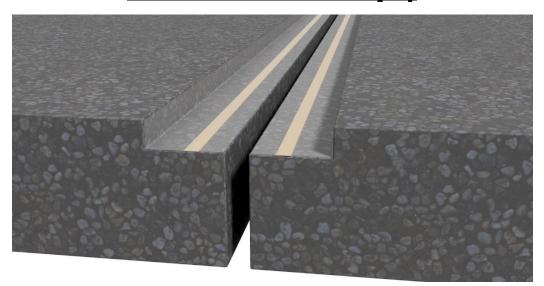


PSI TuffStrip

For joint openings up to 1", lay PSI TuffStrip membrane evenly across joint opening and adhere to substrate. Proceed to STEP 4.

* If using TuffSteel plates, HDPE, or CFRP strips, disregard STEP 2a, proceed to STEP 2b.

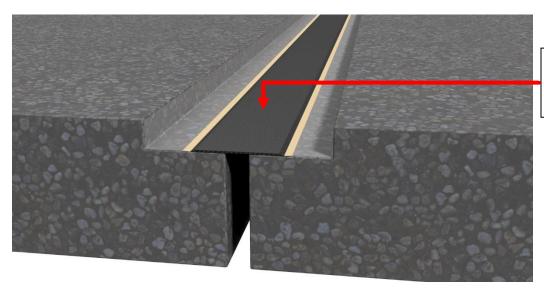
STEP 2b (Using TuffSteel Plate, HDPE, or CFRP Strips)



Place a bead of TuffSeal NS-1 symmetrically on both sides of joint opening.



STEP 3 (Using TuffSteel Plate, HDPE, or CFRP Strips)

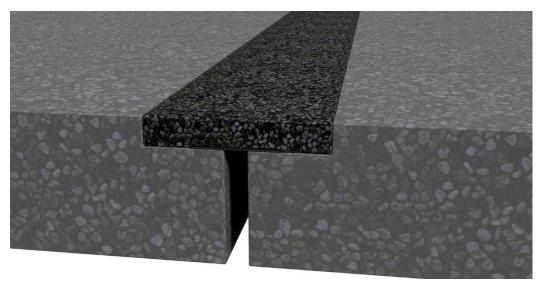


TuffSteel Plate, HDPE, or CFRP Strip

Embed 6" (or other designated size) TuffSteel Plate, HDPE or CFRP Strip into TuffSeal NS-1 sealant. Proceed to Step 4.

*Seal joint edge face with TuffSeal Primer if moisture is present prior to installing plate.

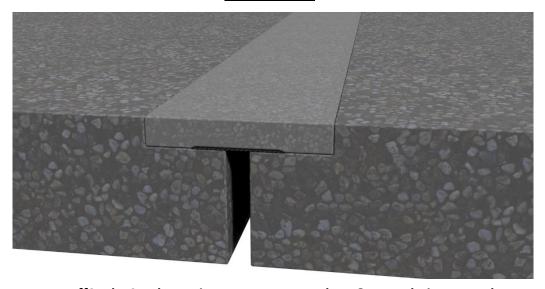
STEP 4



Fill blockout with PSI 3/8" polymer treated aggregate when using the TuffSeal HS pump system or follow kit instructions.



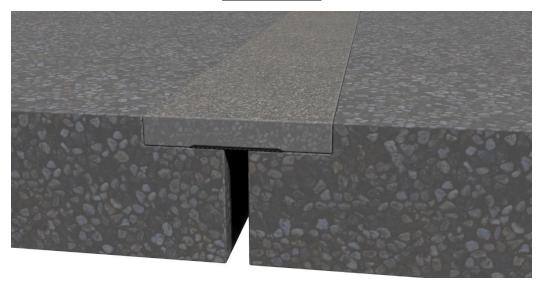
STEP 5



Pump TuffSeal HS polymer into aggregate or place & trowel Kit system by hand.

*For proper mixing and installation procedures please see TuffSeal HS Data Sheet.

STEP 6



Broadcast TuffSeal HS topping aggregate onto wet surface prior to final cure or initial set per instructions. OPEN TO TRAFFIC IN LESS THAN ONE HOUR!!!

Extensive installation instructions for ease of use are available and recommended!