

# POLY-TUFF SYSTEMS INTERNATIONAL

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## PSI Tech-Note

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### Water Induced Urethane Mixing

Water Induced Urethane such as P-Tuff Classic and E-Tuff 100 should be thoroughly mixed before dividing the pail or adding water. Research into the very rare gassing complaints within the same batch is likely due to the improper mixing of the bottom of the pail first before dividing the pail and adding water. In lab tests, PSI deliberately highly catalyzed the named products and no gassing appeared. However, when the bottom of the unit was not mixed properly PSI was able to duplicate the gassing.

PSI was able to duplicate and the foaming when the bottom of the pail was insufficiently mixed before adding water and catalyst.

PSI strongly recommends the thorough mixing of the bottom and sides of the pail before dividing or adding water. The systems are outlined in the Flexideck Systems in the Poly-Tuff Binder or at [www.polytuffus.com](http://www.polytuffus.com). Consult the related data sheet or call 866.977.8833 for further information.

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