

POLY-TUFF SYSTEMS INTERNATIONAL

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PSI Tech-Note

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Field Adhesion Tests

- Prepare Substrate and prime with specified primer.
- Allow the primer to dry or become thumbprint tacky and apply coating.
- Embed cheese cloth into wet coating and allow to cure. Leave 3" of unadhered cloth at end.
- Allow to cure 24-48 hrs and peel back cloth.
- **Passes** = Cloth does not remove from coating. **Failure** = Cloth and coating peels from substrate. Call Tech-Service 866.977.8833
- Perform X (cross hatch) test.
- After primer and/or coating has been allowed to cure. Score an X over the coating or primer.
- At the center of the intersecting lines, begin to peel the coating back by pulling the coating from the center crossing lines.
- **Passes** = coating tears before peeling.
- **Failure** = coating peels without tearing.

The systems are outlined in the Flexideck Systems in the Poly-Tuff Binder or at www.polytuffus.com. Consult the related data sheet or call 866.977.8833 for further information.

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