



# E-TUFF® 100 CATALYST

A Single Component, Proprietary, Organometallic Liquid Catalyst

## 1.01 DESCRIPTION

E-Tuff® 100 Catalyst is a single-component, proprietary, organometallic liquid-catalyst which reduces the cold weather cure time of aromatic urethane-polyurea coatings. E-Tuff® 100 Catalyst is added to E-Tuff® 100. Be sure to use the right product grade that complies with VOC regulations as per federal, state, statutory bodies, county and city regulations/codes at the place of installation of product.

## 1.02 FEATURES

- Speeds Cure Time
- Allows Coatings to Be Applied in Cold Weather to 40-50°F (4.44 -10°C)

## 1.03 TYPICAL USES

E-Tuff® 100 Catalyst may be used to accelerate cure time in cold weather applications. Add one vial of E-Tuff® 100 Catalyst per one 5 gallon (18.9 liters) pail of E-Tuff® 100. Do not add more than 3 vials of E-Tuff® 100 Catalyst per one 5 gallon pail of E-Tuff® 100.

## 1.04 COLOR

Green

## 1.05 PACKAGING

1 ounce vial of E-Tuff® 100 Catalyst per 5 gallon pail of E-Tuff® 100.  
1 quart (0.9 liter) can of E-Tuff® 100 Catalyst per 50 gallon drum of E-Tuff® 100.

## 1.06 MIXING

Mix E-Tuff® 100 Catalyst into E-Tuff® 100 using a mechanical mixer (Jiffy Mixer) until a homogeneous mixture and color is obtained or for at least 5 minutes, if mixed by hand.

## 1.07 CURING

Under optimum conditions, coating will be ready for light traffic in 24 hours and heavy traffic within 72 hours. Re-coat window time is maximum 24 hours, beyond which surfaces must be re-primed.

## 1.08 EQUIPMENT CLEANUP

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

## 1.09 STORAGE

E-Tuff® 100 Catalyst has a shelf life of one (1) year from date of manufacture when stored indoors at a temperature between 60°F to 95°F (15°-35°C) in original factory sealed containers.

## TECHNICAL DATA

Specific Gravity	1.008 ±0.05
Total Solids by Weight, ASTM D-2369	100%
Total Solids by Volume, ASTM D-2697	100%
Viscosity at 75°F (24°C)	100 ± 50 cps
Volatile Organic Compounds, ASTM D-2369-81	0 lbs/gal 0 gm/liter

## 1.10 LIMITATIONS

- For use in cold temperatures only.
- Excessive E-Tuff® 100 Catalyst will result in a reduction of the physical properties of the base membrane.
- Adding excessive amounts of E-Tuff® 100 Catalyst may result in foaming.
- Containers that have been opened must be used as soon as possible.
- Do not dilute under any circumstance.

**WARNING: This product contains curatives.**

Please read all information in the General & Safety Guidelines, Technical Data Sheets, Guide Specifications and Safety Data Sheets (SDS) before applying material. PSI Products are for "Professional Use Only" and preferably applied by professionals who have prior experience with the PSI Products or have undergone training in application of PSI Products. Published technical data and instructions are subject to change without notice. Contact your local PSI representative or visit our website for current technical data, instructions, and project specific recommendations.

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